

# A & F Wood Products, Inc

5665 Sterling Drive Howell, Michigan 48843  
Phone: 517-545-5811 Fax: 517-545-5633 Toll Free: 800-367-3293  
www.afwood.com

---

## Machining Specifications Flush 45/60/90 Minute Door

### VISION PANELS:

<b>45 Min:</b>	Maximum Area:	1296 square inches (1/4" wired glass)
	Maximum Width:	36"
	Maximum Height:	54"
<b>60/90 Min:</b>	Maximum Area:	100 sq inches, (1/4 wired glass)
	Maximum Width:	10"
	Maximum Height:	33"

**NOTE:** light cut out shall be no closer than 5" from the edge of the door or any other cut out (lite or hardware).

**NOTE:** All dimensions are visible glass.

**NOTE:** Multiple lights are allowed when the sum of the areas do not exceed 100 square inches, using the maximum length and width limitations. No light cut out shall come within 5" from the edge of the door or any cut-out (lite or hardware).